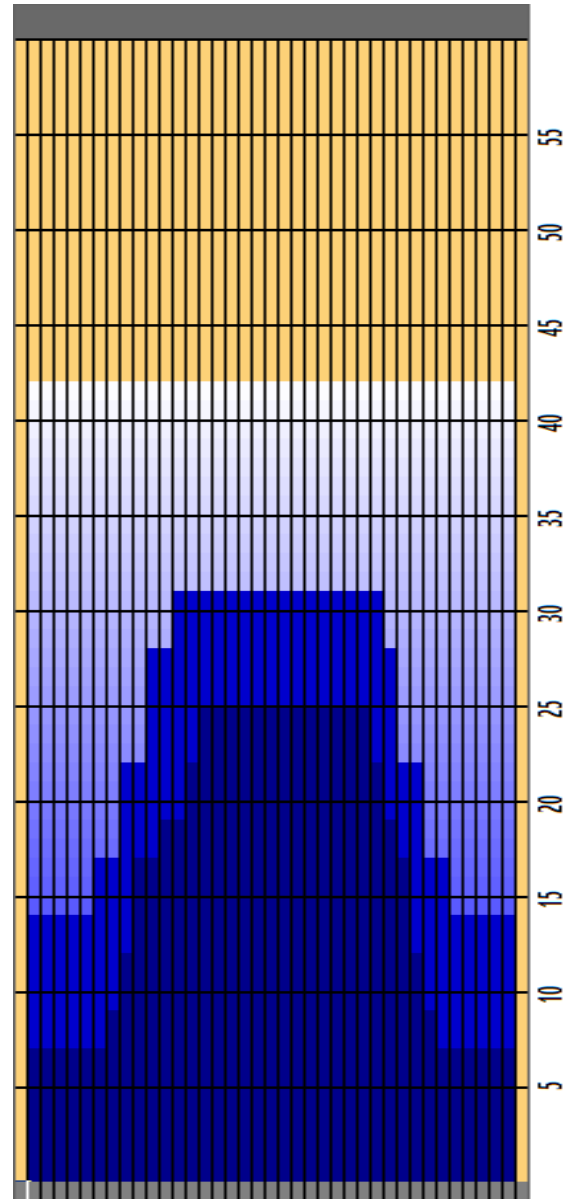


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	16.05 mL	Reverse Oil Total	10.02 mL	Volume Oil Total	26.07 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	14	3	185	0.0	7.9	7.9	9250
2	8L	8R	1	50	14	3	25	7.9	9.8	1.9	1250
3	9L	9R	1	50	18	3	23	9.8	12.3	2.5	1150
4	10L	10R	2	50	18	3	42	12.3	17.4	5.1	2100
5	12L	11R	1	50	18	3	18	17.4	19.9	2.5	900
6	14L	12R	1	50	18	3	15	19.9	22.4	2.5	750
7	15L	13R	1	50	22	3	13	22.4	25.5	3.1	650
8	2L	2R	0	50	22	3	0	25.5	36.0	10.5	0
9	2L	2R	0	50	30	2	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	1	0	42.0	31.0	-11.0	0
2	13L	12R	1	45	22	3	16	31.0	27.9	-3.1	720
3	11L	11R	2	45	22	3	38	27.9	21.7	-6.2	1710
4	9L	9R	2	45	18	3	46	21.7	16.6	-5.1	2070
5	7L	7R	1	40	18	4	27	16.6	14.1	-2.5	1080
6	2L	2R	3	40	18	4	111	14.1	6.5	-7.6	4440
7	2L	2R	0	40	14	4	0	6.5	0.0	-6.5	0



Cleaner Ratio Main Mix 5:1
 Cleaner Ratio Back End Mix 6:1
 Cleaner Ratio Back End Distance 38
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.61	1.45	1.03	1	1.39	2.61

